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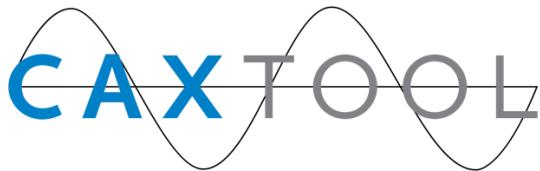
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Bankszámla száma: 57600101-11102986
SWIFT (BIC): TAKBHUHB
IBAN: HU65 57600101 11102986 00000000
céggézékszám: 06-09-014002
info:

Képgyűjtemény

Fiber lézervágó berendezés

CAXTC_LM_3015_2kW_IP_1.0 fiber lézervágó berendezés / Fiber cutting machine



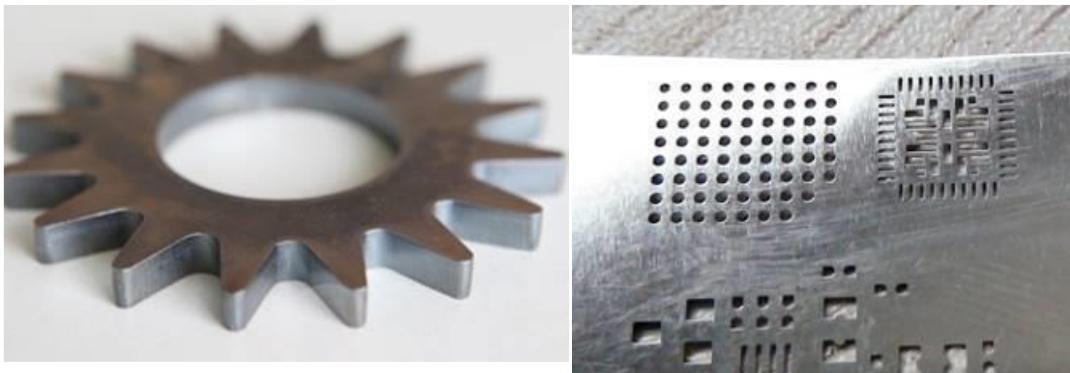


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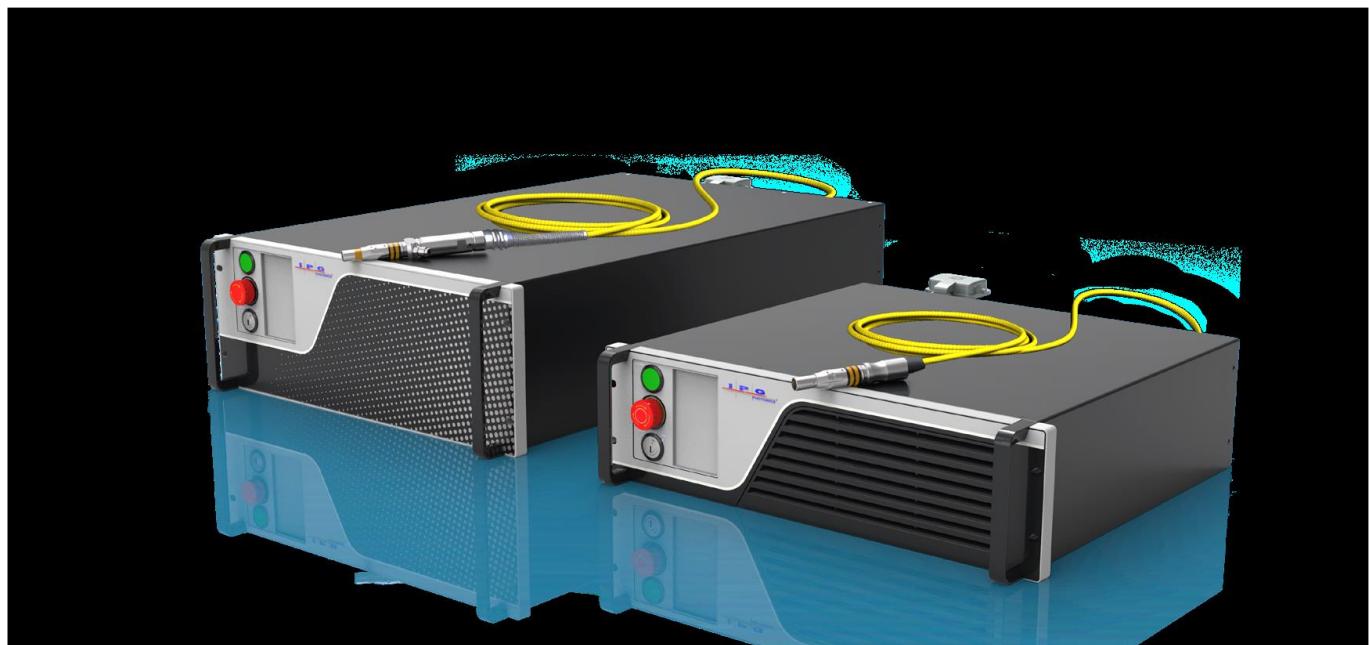
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- **Machine Application**

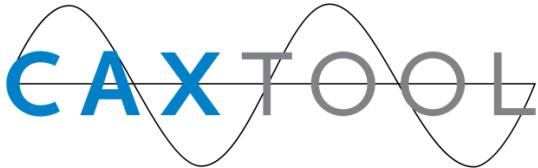
Widely used in sheetmetal processing, aviation, aerospace, electronics, electrical appliances, automobile, food machinery, textilemachinery, engineering machinery, precision parts, ships, metallurgy equipment, elevators, household appliances, craft gifts, tool processing, decoration, advertising, and other fields. Professional used to cut sheet metal like carbon/mildsteel,stainless steel, aluminum alloy, galvanized sheet, electrolytic plate, titanium alloy, aluminum zinc plate, etc.



- **Lézer rezonátor / IPG YLR 2000 CW Fiber Laser (2000W)**



	YLR-2000	YLR-2500	YLR-3000	YLR-4000
Central Wavelength Range, nm	1070 ±10*			
Mode of Operation	CW/modulated			
Modulation Frequency, kHz	0 - 50			
Maximum Average Power, W	2000	2500	3000	4000
Power Tunability, %	10-100			
Power Stability**, %	± 0.5			
Optical Noise***, % RMS	<2, typ.1			
Single-mode Beam Quality, M ₂	<1.1	N/A		



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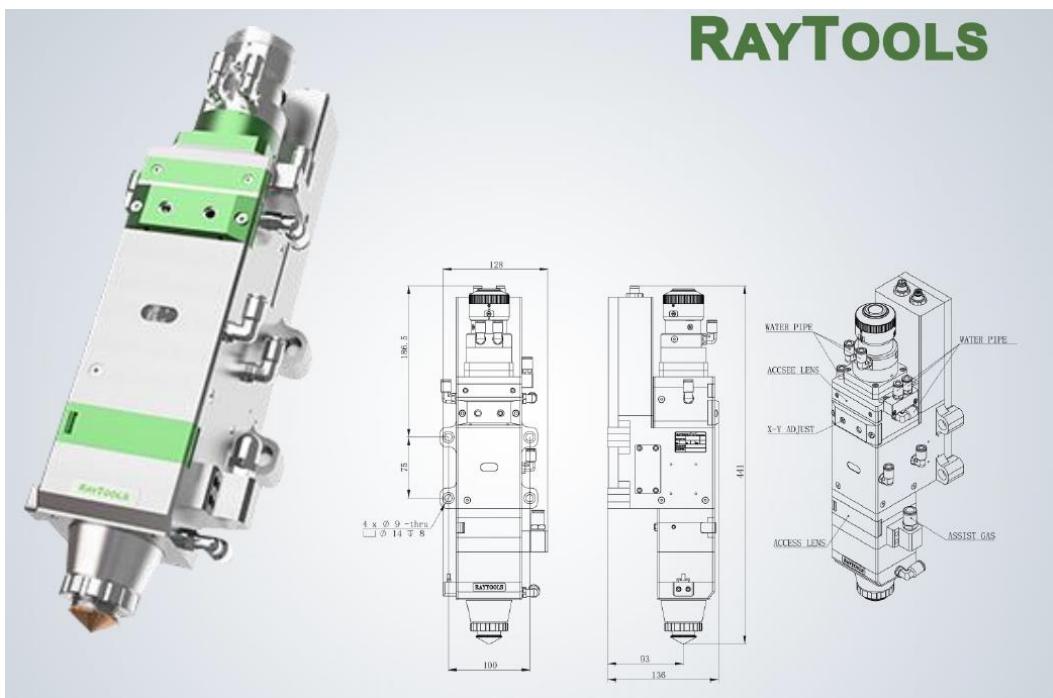
Output Fiber Core	Single-mode or 50, 100 and 200 µm diameter			
Beam Parameter Product, mm × mrad	<2 @ 50 µm, <5 @ 100 µm, <10 @ 200 µm			

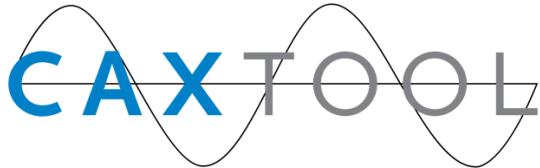
	YLR-2000	YLR-2500	YLR-3000	YLR-4000
Dimensions (W × D × H), mm	448 × 798 × 177			
Weight, kg	<80			
Cooling	Water			
Supply Voltage, VAC	3-phase 50/60 Hz, 400-480			
Power Consumption, W	<5000	<6300	<7500	<10000

RayTools BM111 (Auto Focus) laser head

•The RAYTOOLS AG comes with the external motor and the built-in drive unit through the linear driver and the focusing lens can automatically change the position in the range of 25mm. The user can set the focus continuously through the program to complete the rapidperiercing of thick sheets or other different thickness and material sheets.

- 35mm clear aperture, effectively reducing stray light interference, guarantee cutting quality and service life;
- Motorized adjustmentoflens position
- Anticollision system included
- Containsadjust box EG 8030, focal lens 200mm, glass protection, 3 nozzles.
- Cutting head contains collimator at 90° focal 100mm
- With a variety of optical interfaces,can be adapted with a variety of fiberlasers.
- Compact design
- Motorized protection windows
- Auto focus ranges +10~12mm,accuracy is 0.05mm
- Drawer-type of lens mount,quick and easy access to the cover glass.
- Automatic adjustment of the focus and depth of the laser beam by "MZ -collimator module.





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- **Cooling System S&A CWFL-2000**

S&A brand CWFL-2000 water chiller is specially applied to cool the fiber laser and optic lenses at the same time, multiple use for saving cost, space and manual move, quite convenient for the user.

S&A industrial water chiller has 2 temperature control modes as constant temperature and intelligent temperature control. Under intelligent mode, the water temperature is adjusted according to ambient temperature. You do not need to worry about the water temperature adjustment of seasonal changes.

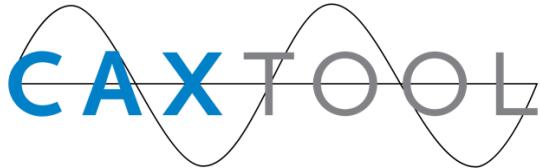


- ✓ FIBER LASER CHILLER
- ✓ ± 0.5°C



- **CNC Control System FSCUT2000C and Software CypCut**





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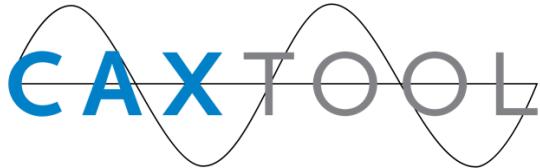


FSCUT2000C laser cutting control system and its **CypCut** software integrates file reading, design, output, and processing control. It's able to complete the entire process from design to processing. The software, installed in an industrial computer, provides a wealth of laser cutting processing parameters, flexible layout and cutting path editing capabilities. CypCut Control system and software in English language, supporting files: DXF, PLT, AI, LXD, etc. Drawing in the software is possible. Software is with fly cutting mode for cutting same products to save time. The nesting function automatically arranges graphs to leave minimum spaces and save materials.

Transmission System



Machine is with Taiwan YYC gear rack and PMI linear rail transmission, which ensures machine high speed movement, precision and stability as well.



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- **Lineáris rendszer meghajtása / Driving system**
- **YASKAWA brand servo motors and drivers.** Machine X is driven by a 1300W motor, Y is driven by two 1300W motors, and Z (laser head auto focusing) is driven by a 400W motor.



Az alkalmazott servo motorok Schneider servo motors and drivers. X, Y1, Y2: Schneider 1000W. Z: Schneider 400W. Motor reducer is SHIMPO.

- **Auto Lubrication**



It automatically lubricates guide rails, which ensures the machine keep moving smoothly and with good precision.

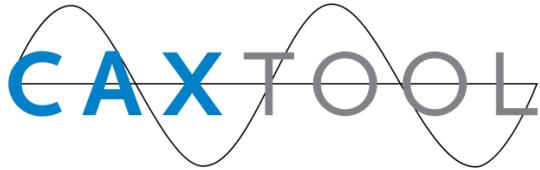
- **Exhaust System**



A 2.2Kw centrifugal exhaust fan strongly removes the fumes and dusts caused during cutting.

- **Gas Assist Valves (Solenoid Valve, SMC Proportional Valve)**





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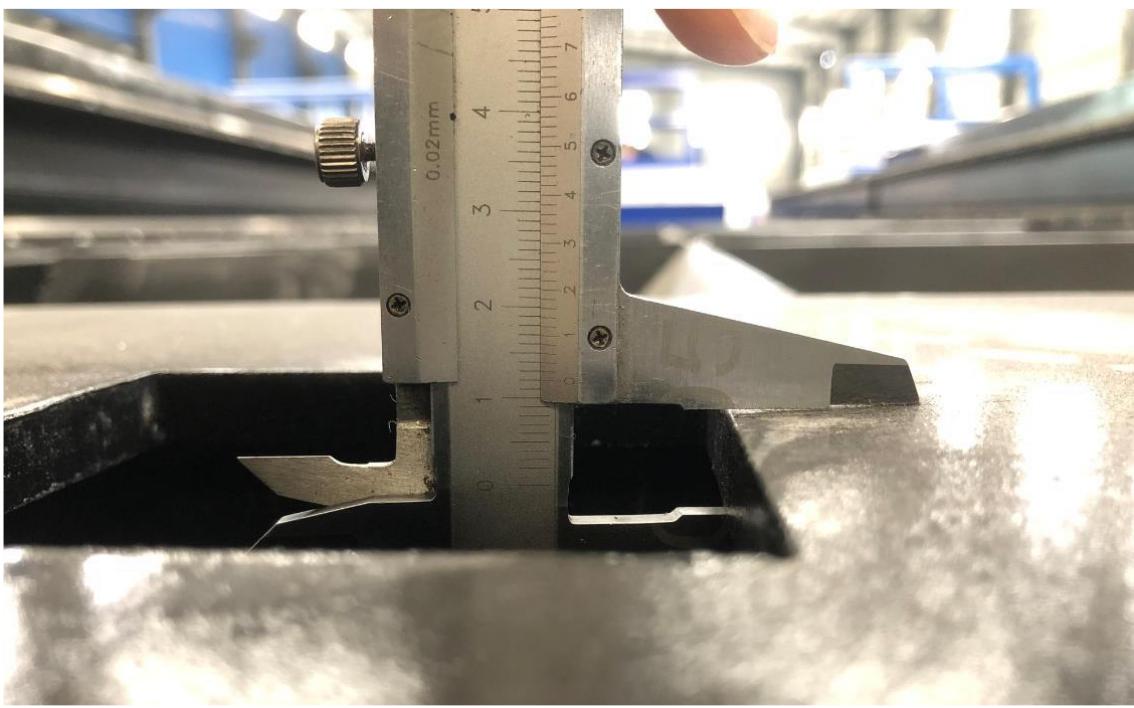
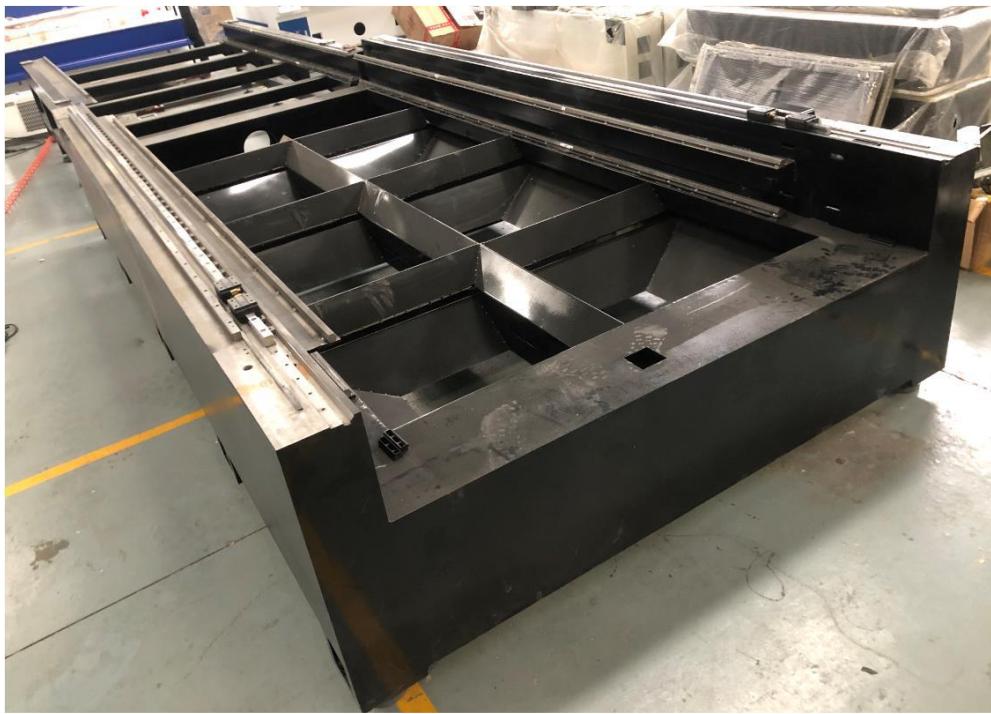
Gas assists cutting either in cutting speed, cutting thickness or cutting effect.

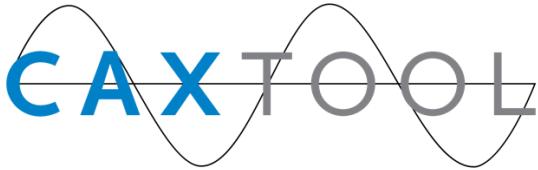
For example, oxygen helps to cut faster and thicker; nitrogen helps to get brighter cutting edge.

The solenoid valve controls the gas blowing. Gas blows only during cutting, which saves your gas cost. SMC proportional valve controls the gas pressure and brings good cutting all the time, for example, gas pressure is lowered when cutting corners.

- **Gépágy / Machine Body**

Hegesztett gépágy 12 mm-es lemezvastagsággal. Plate welded machine body. Plate thickness: 12mm.

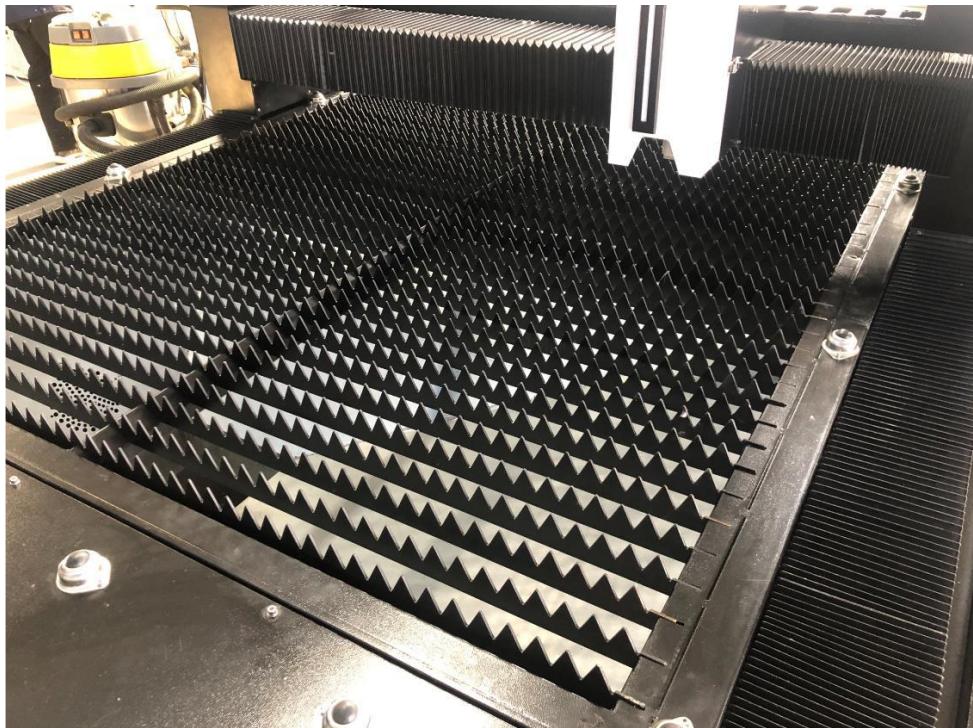




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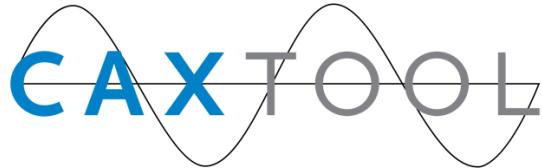
- **Machine Table**



Saw-shape machine table holds metal sheet steady with little touch with metal sheet. The saws are thick and durable. Machine table size is 1500mm by3000mm.

- **Ipari szűrő (opcionális) / Extractor (Option)**

- The fumes extraction or aspiration system for the treatment of vapors and fumes derived from laser cutting, consisting of:
 - Filter plates with automatic compressed air cleaning cycle Integrated silencer
 - Elimination of dust, particles and harmful fumes generated during cutting:
 - Self cleaning and Easy Disposal
 - Free contacts for external control
 - Integrated fan
 - Dust load dependent automatic filter cleaning
 - This system is used to filter dry dust from industrial leaks, in accordance with VDI guidelines 3677, paragraph 4. The filter elements use compact porous filters.
 - In many countries it is forbidden to circulate filtered air during the cutting of stainless steel (CrNi). Therefore, it is recommended that the user install air ducts to the outside.



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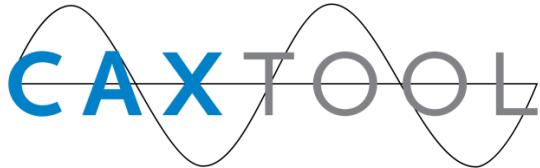
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- **Full cover with CE security glass (option)**

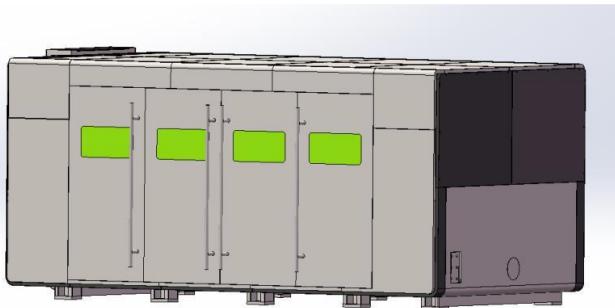
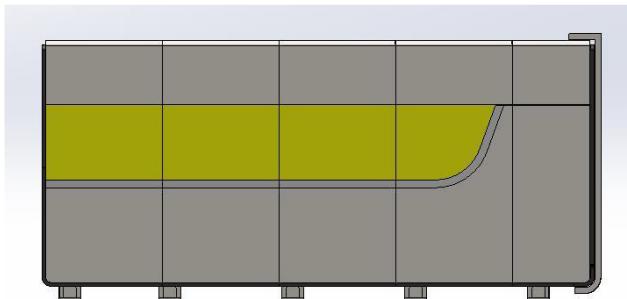
In front door, the glass is CE security glass. Machine left and right side, they are normal glasses.





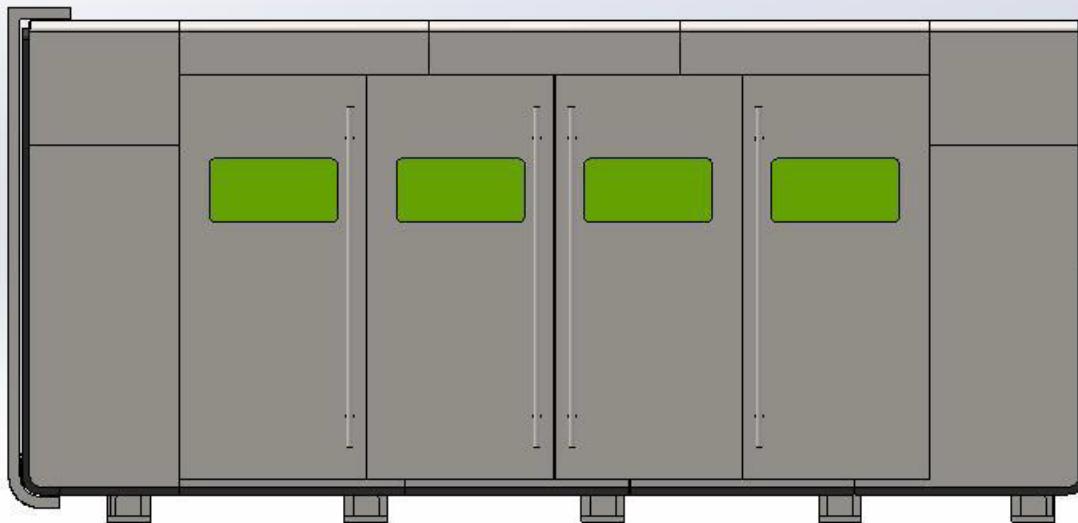
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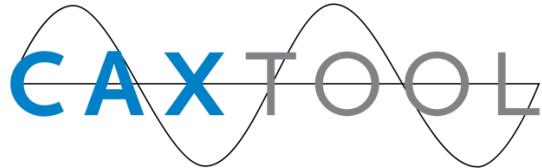
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- **Material Loading System**

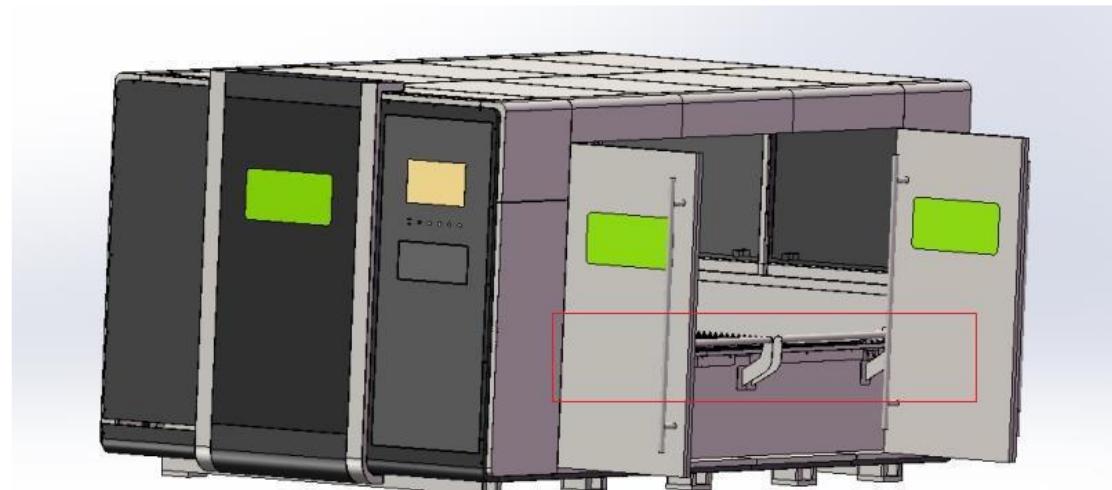
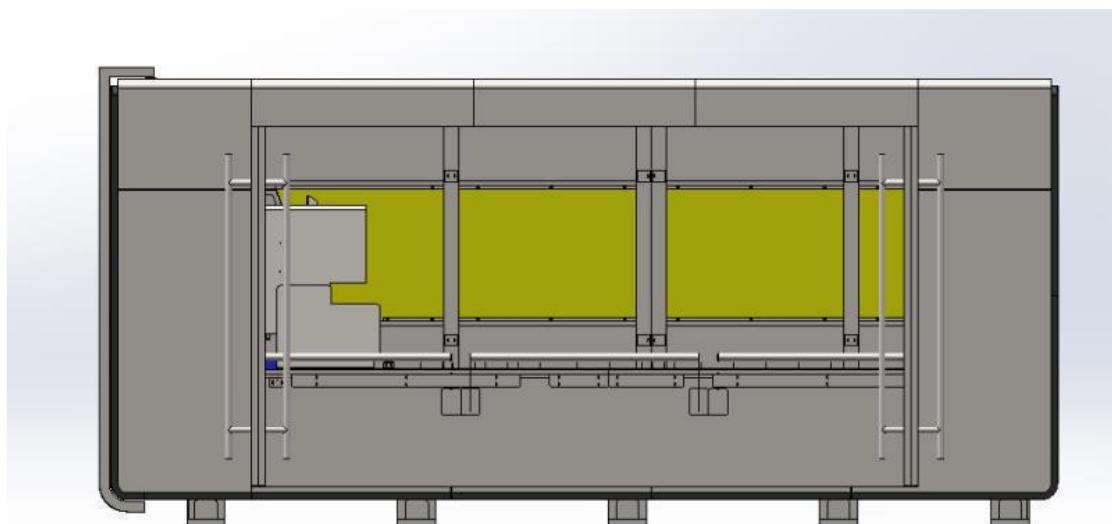
The machine has folding doors at right side, through which you can load the metal sheets to the machine table. For easier loading of metal sheet, we build themachine with nylon shaft besides the machine table. The shaft is higher than the machine table and Y-axis movement structure, so the metal sheet won't be blocked. Nylon shaft (instead of metal shaft) will not scratch the metal sheet.





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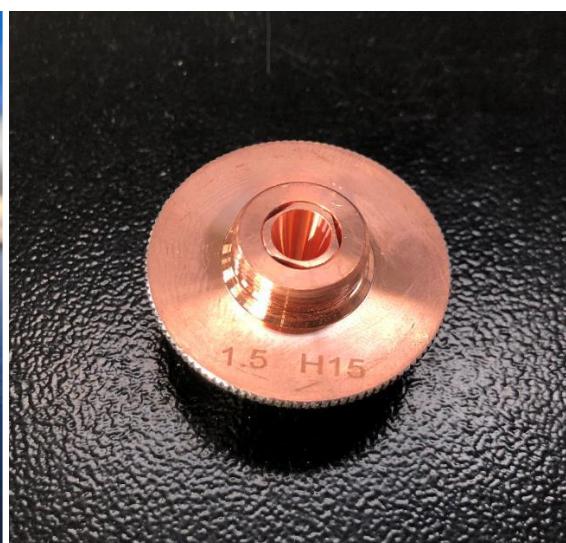
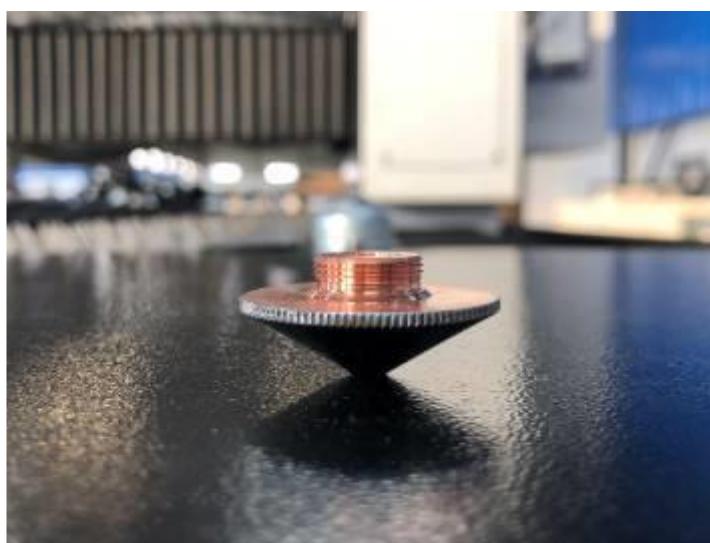
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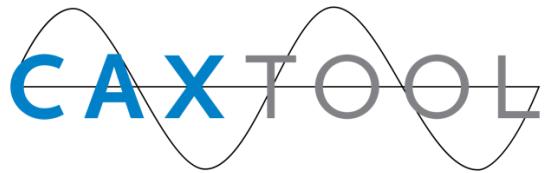


Nylon shaft assisting metal sheet loading

- **Fogyó anyagok / Spare Parts With Machine**

5 nozzles (single/double layers, 1.0/1.5/2.0 diameter for your choice) and 3 protective mirrors.





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- **Safety goggles**

